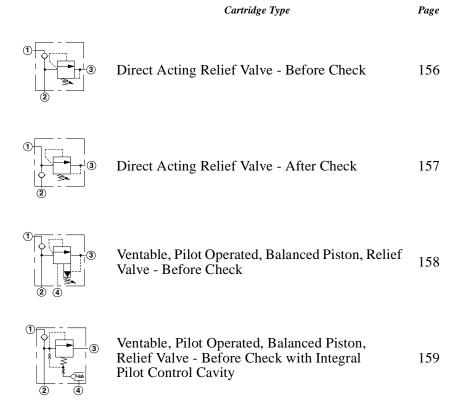
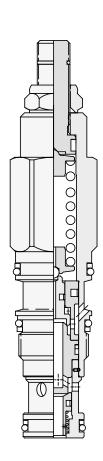
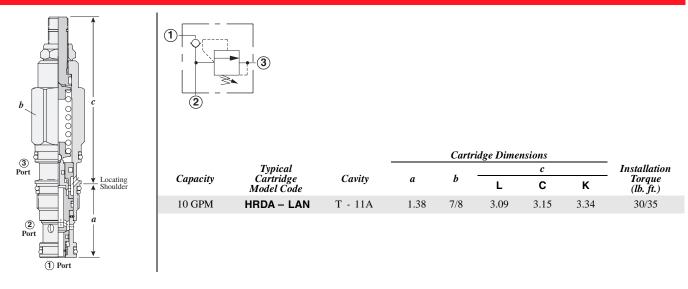
Hybrid Relief Valves

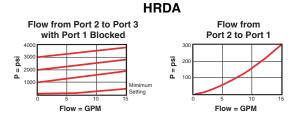




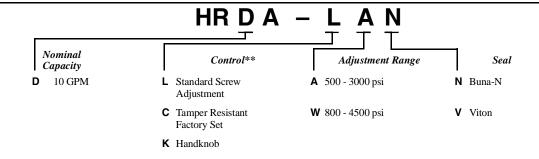
DIRECT ACTING RELIEF VALVE - BEFORE CHECK



Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseat = 5 drops/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

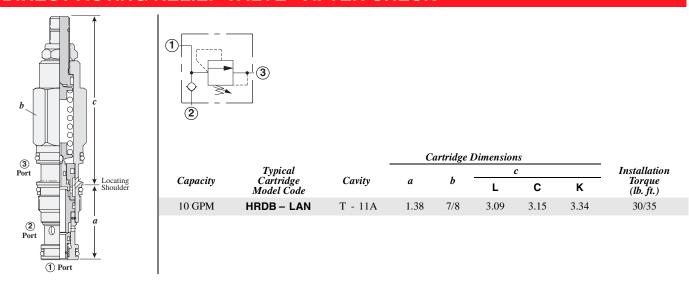


** See page 162 for information on Control Options

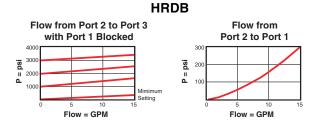
Customer may specify pressure setting.

156

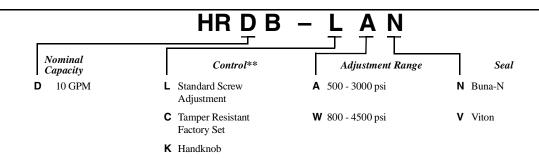
DIRECT ACTING RELIEF VALVE - AFTER CHECK



Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseat = 5 drops/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

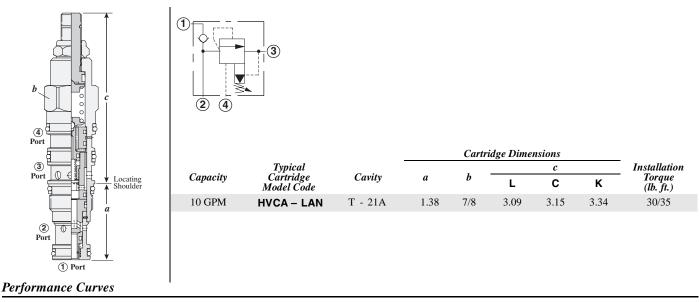


** See page 162 for information on Control Options

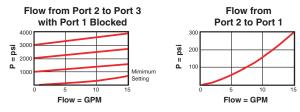
Customer may specify pressure setting.

157

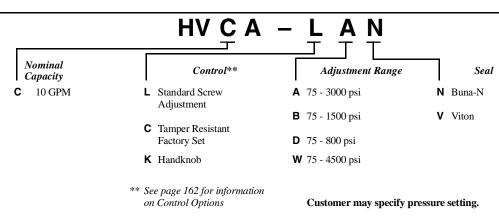
VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK



HVCA

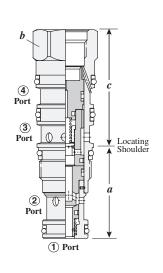


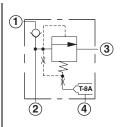
- Maximum operating pressure = 5000 psi
- Maximum valve leakage (port 2 to port 3) = $2 \text{ in}^3/\text{min.}$ at 1000 psi
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 10 ms
- Minimum setting is 75 psi for all spring ranges.
- Back pressure at port 3 (tank) is directly additive to the valve setting at a 1:1 ratio.
- Pressure at port 4 (vent) controls the valve below its setting.
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.



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VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK WITH INTEGRAL PILOT CONTROL CAVITY



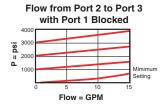


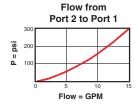
The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code					
		Cavity	а	b	c	Installation Torque (lb. ft.)
10 GPM	HVCA – 8DN	T - 21A	1.38	7/8	1.78	30/35

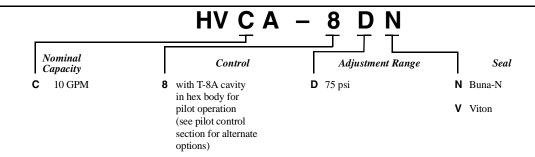
Performance Curves

HVCA-8





- Maximum operating pressure = 5000 psi
- Maximum valve leakage (port 2 to port 3) = $2 \text{ in}^3/\text{min.}$ at 1000 psi
- Free flow check cracking pressure = 25 psi
- Minimum setting is 75 psi for all spring ranges.
- Back pressure at port 4 (tank) is directly additive to the valve setting at a 1:1 ratio.
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.



Hybrid Valves

NOTES

