



COMPONENTS FOR INDUSTRIAL AND MOBILE HYDRAULICS

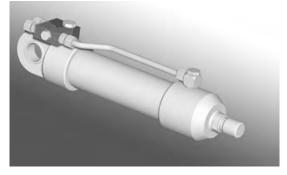


BANJO BOLT MANIFOLDS



ADVANTAGES OF SUN BANJO BOLT MANIFOLDS

- Standard cavity for:
 - Counterbalance valves
 - Pilot to open check valves
 - Flow fuse valves
 - Flow control valves
 - 2/2 way directional valves
- Reduced piping
- Load holding valve can be mounted directly on the cylinder
- Direct mounting for high safety requirements
- For banjo bolts with male BSPP thread, metric thread on request
- Body rotatable
- High pressure banjo bolts (Parker Ermeto) with soft seal ring
- System pressure up to 350 bar (with cast iron bodies)



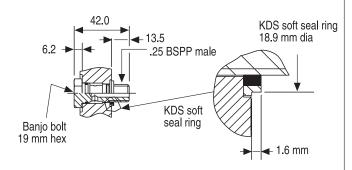
Example of use: X4C body with CK** valve

- Aluminium bodies optional for max. pressure 210 bar
- All manifolds come with banjo bolt and seal ring

INSTALLATION INSTRUCTIONS AND SPECIFICATIONS

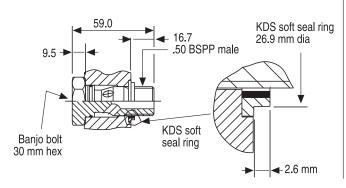
Installation: Recommended torque for bank

Recommended torque for banjo bolt 45 Nm to 49 Nm (34-37 lb.ft.)



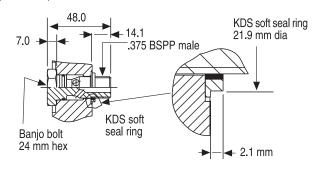
nstallation:

Recommended torque for banjo bolt 120 Nm to 132 Nm (90-99 lb.ft.)



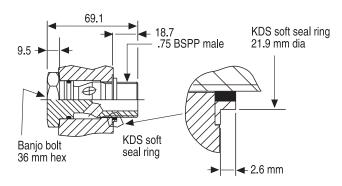
Installation:

Recommended torque for banjo bolt 70 Nm to 77 Nm (52-58 lb.ft.)



Installation:

Recommended torque for banjo bolt 230 Nm to 250 Nm (172-187 lb.ft.)



See SUN Hydraulics datasheets for standard settings, adjustment ranges, max. pressures, seal materials, torques etc.

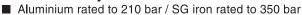


OVERVIEW BANJO BOLT MANIFOLDS

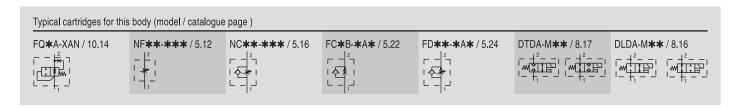


25 DCDD porto	2 1 x T 160A		3		3 - 2	1	3 M2	1 × M1
.25 BSPP ports	1 x T-162A		1 x T-163A	D 4	1 x T-163A	Dogo C	On request	Page 8
Aluminium SG iron	X3S X3S/S	Page 2 Page 2	X4E X4E/S	Page 4 Page 4	X4A X4A/S	Page 6 Page 6	oroquosi	r ago o
.375 BSPP ports	1 x T-13A		1 x T-11A		1 x T-11A		1 x T-11A	
Aluminium SG iron	X4L X4L/S	Page 2 Page 2	X4F X4F/S	Page 4 Page 4	X4B X4B/S	Page 6 Page 6	X4I X4I/S	Page 8 Page 8
.50 BSPP ports	1 x T-13A		1 x T-11A		1 x T-11A		1 x T-11A	
Aluminium SG iron	X4M X4M/S	Page 3 Page 3	X4G X4G/S	Page 5 Page 5	X4C X4C/S	Page 7 Page 7	X4J X4J/S	Page 9 Page 9
.75 BSPP ports	1 x T-5A		1 x T-2A		1 x T-2A		1 x T-2A	
Aluminium SG iron	X4N X4N/S	Page 3 Page 3	X4H X4H/S	Page 5 Page 5	X4D X4D/S	Page 7 Page 7	X4K X4K/S	Page 9 Page 9
	3	3 2	V1	V2 C2	4 2	1 M1		
.25 BSPP ports	1 x T-163A		On request	Page 12				
Aluminium SG iron	X3T X3T/S	Page 10 Page 10	On request	rage 12	On request	Page 14		
.375 BSPP ports	1 x T-11A		2 x T-11A		1 x T-21A			
Aluminium SG iron	X3U X3U/S	Page 10 Page 10	X3X X3X/S	Page 12 Page 12	X5Y X5Y/S	Page 14 Page 14		
.50 BSPP ports	1 x T-11A		2 x T-11A		1 x T-21A			
Aluminium SG iron	X3V X3V/S	Page 11 Page 11	X3Y X3Y/S	Page 13 Page 13	X5Z X5Z/S	Page 15 Page 15		
			2 x T-2A		1 x T-22A			
.75 BSPP ports	1 x T-2A		2 X 1 - Z A		1 V 1-66U			



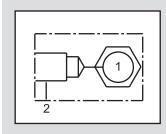






Ports .25 BSPP

1 Cavity T-162A



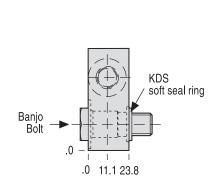
Typical cartridges for this body (model)

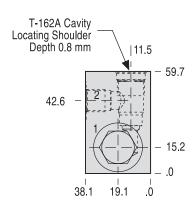
FQBA-XAN

NFBC-***

NCBB-***

FCBB-***





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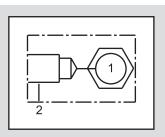
Options	Aluminium
	SC iron

X3S/S

X3S

Ports .375 BSPP

1 Cavity T-13A



Typical cartridges for this body (model)

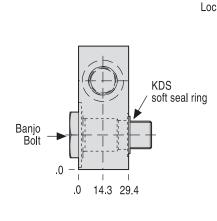
FQCA-XAN

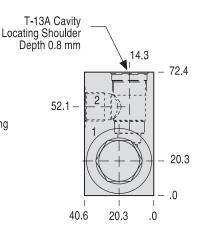
NFC*-**

NCC*-***

FCCB-*****A***** FDB*****-*****A*****

DLDA-M** DTDA-M**

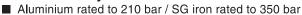




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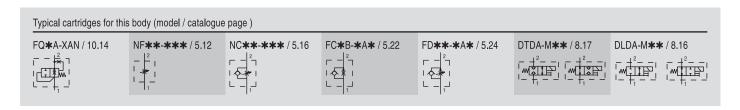
Options	Aluminium	X4L	
	SG iron	X4L/S	





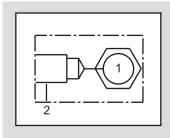


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Ports .50 BSPP

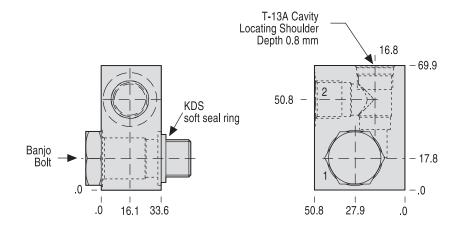
1 Cavity T-13A



Typical cartridges for this body (model)

FQCA-XAN FCCB-*A* FDB***-***A*****

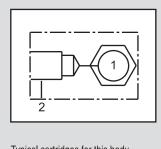
NFC*-** NCC*-*** DLDA-M** DTDA-M**



Options Aluminium X4M SG iron X4M/S

Ports .75 BSPP

1 Cavity T-5A



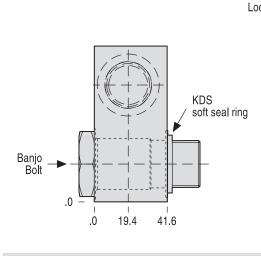
Typical cartridges for this body (model)

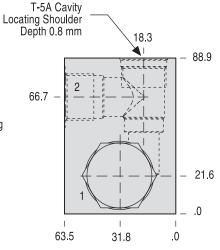
FQEA-XAN

NFD*-** NCE*-**

FCDB-***

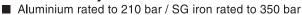
FDCB-***





Options Aluminium X4N SG iron X4N/S

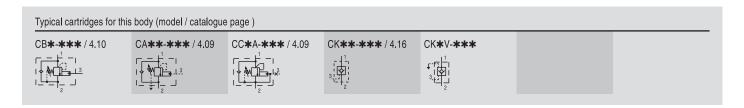






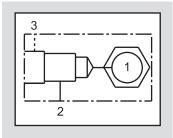
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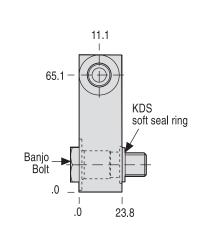
Ports .25 BSPP

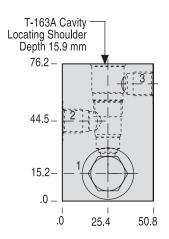
1 Cavity T-163A



Typical cartridges for this body (model)

CKB*-**

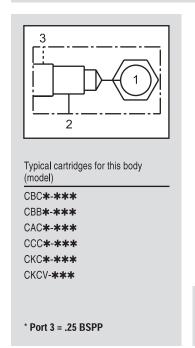


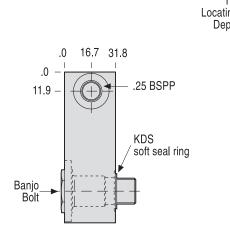


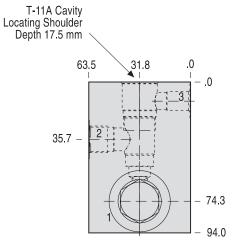
Options Aluminium X4E SG iron X4E/S

Ports .375 BSPP *

1 Cavity T-11A

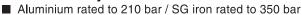




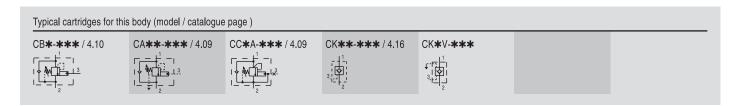


Options Aluminium X4F SG iron X4F/S



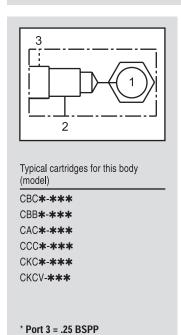


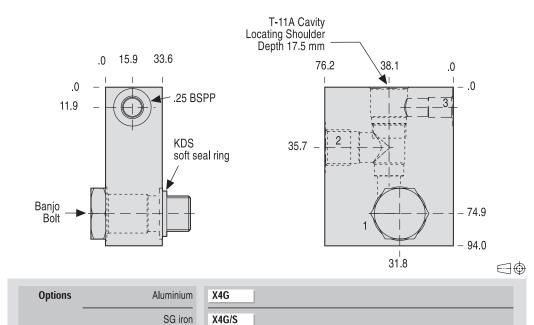




Ports .50 BSPP *

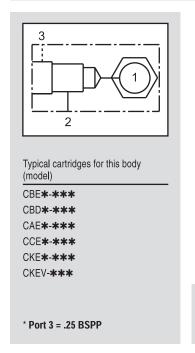
1 Cavity T-11A

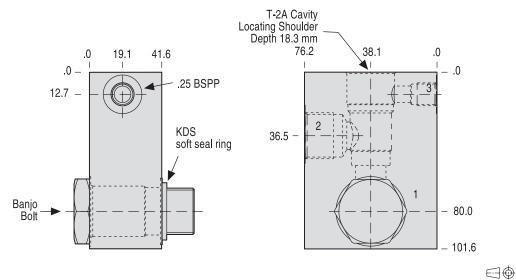




Ports .75 BSPP *

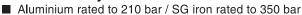
1 Cavity T-2A



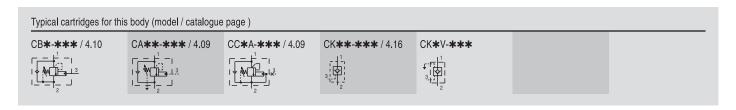


Options Aluminium X4H SG iron X4H/S



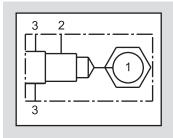






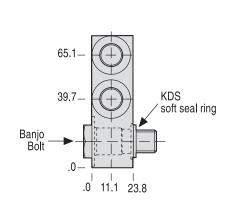
Ports .25 BSPP *

1 Cavity T-163A



Typical cartridges for this body (model)

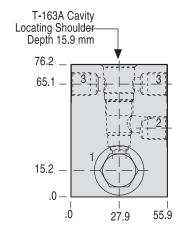
CKB*-***



Aluminium

SG iron

Options

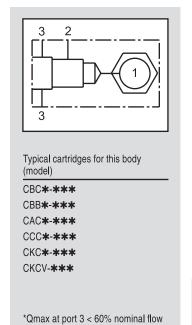


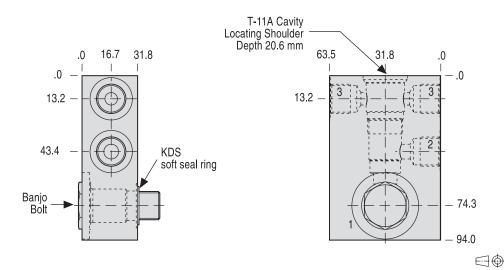
X4A/S

*Qmax at port 3 < 60% nominal flow

Ports .375 BSPP *

1 Cavity T-11A



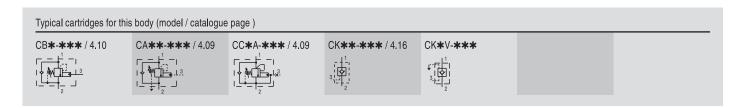


Options Aluminium SG iron X4B X4B/S



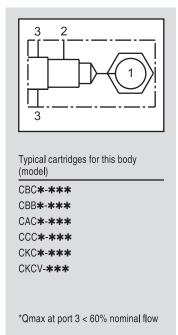


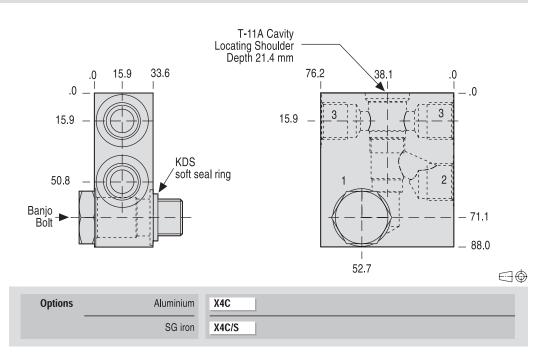




Ports .50 BSPP *

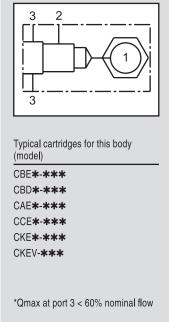
1 Cavity T-11A

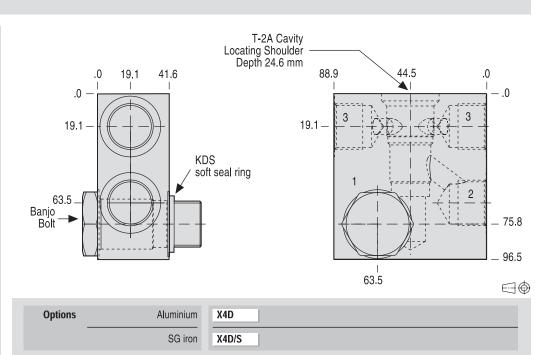




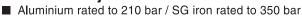
Ports .75 BSPP *

1 Cavity T-2A



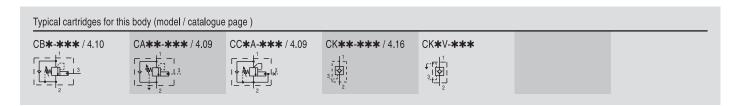






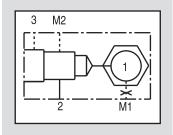


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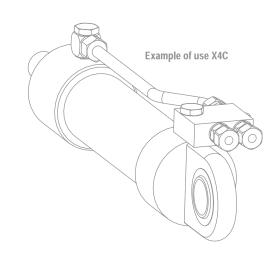
Ports .25 BSPP

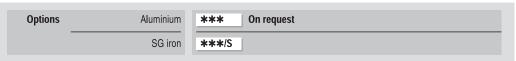
1 Cavity



Typical cartridges for this body (model)

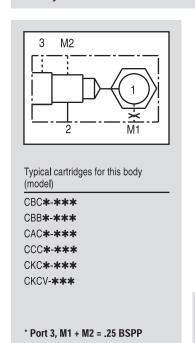
CKB*-***

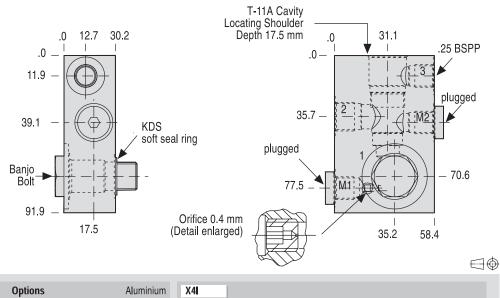




Ports .375 BSPP *

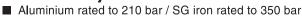
1 Cavity T-11A



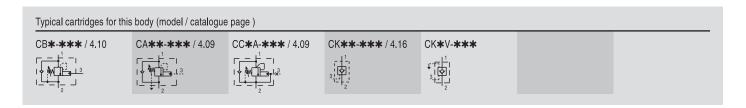


SG iron X4I/S



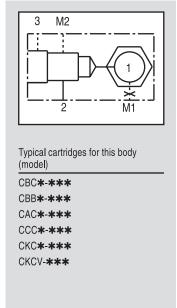


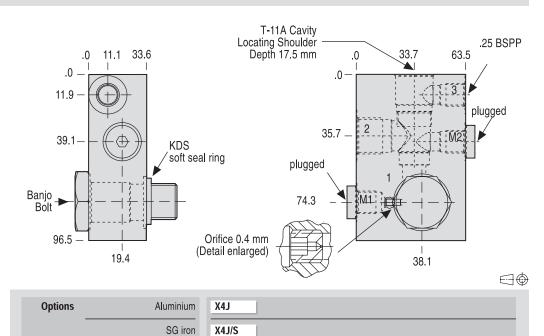




Ports .50 BSPP *

1 Cavity T-11A

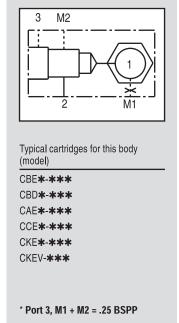


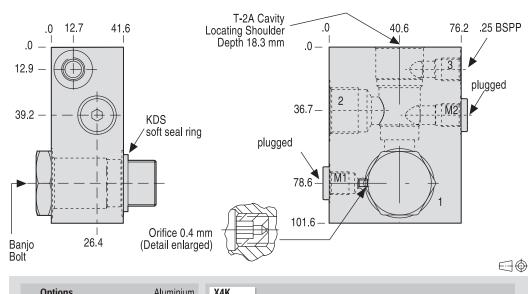


* Port 3, M1 + M2 = .25 BSPP

Ports .75 BSPP *

1 Cavity T-2A

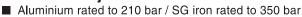




Options Aluminium SG iron X4K

X4K/S

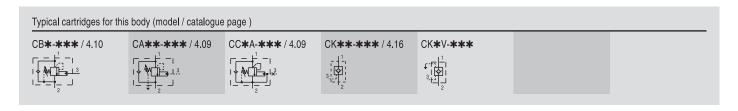






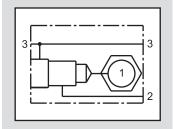
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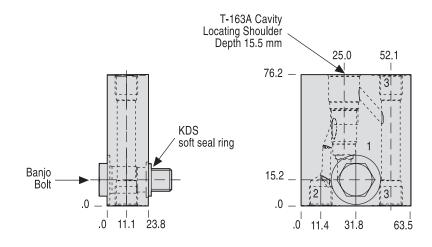
Ports .25 BSPP

1 Cavity T-163A



Typical cartridges for this body (model)

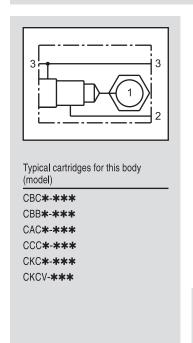
CKB*-**

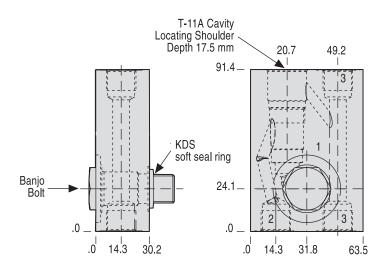


Options Aluminium X3T SG iron X3T/S

Ports .375 BSPP

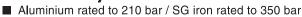
1 Cavity T-11A



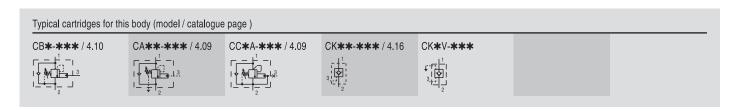


Options Aluminium X3U SG iron X3U/S



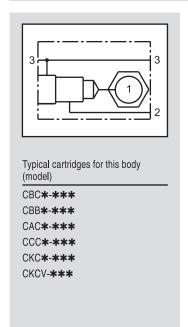


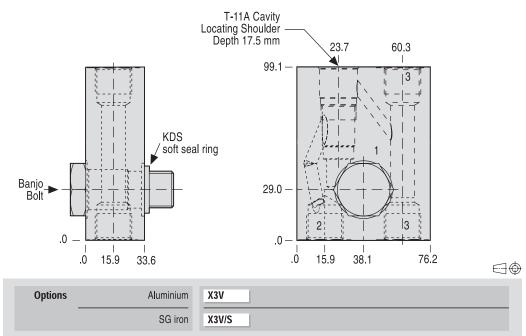




Ports .50 BSPP

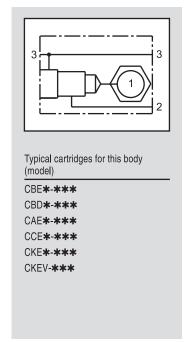
1 Cavity T-11A

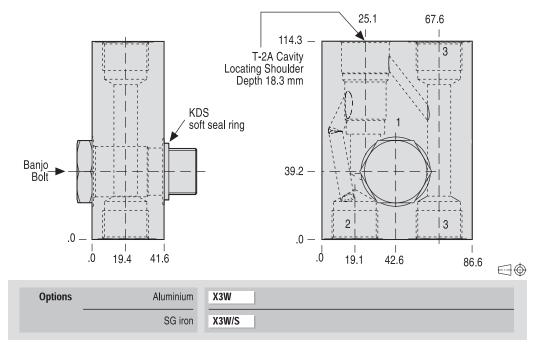




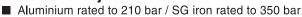
Ports .75 BSPP

1 Cavity T-2A









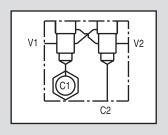


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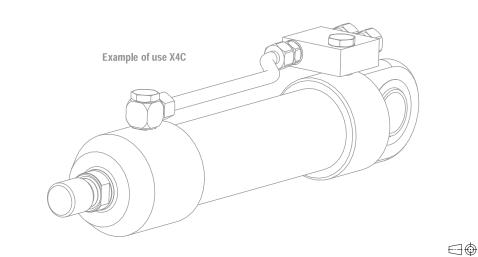
Ports .25 BSPP

2 Cavities



Typical cartridges for this body (model)

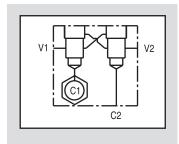
CKB*-***



Options	Aluminium	*** On request	
	SG iron	***/S	

Ports .375 BSPP

2 Cavities T-11A



Typical cartridges for this body (model)

CBC*-***

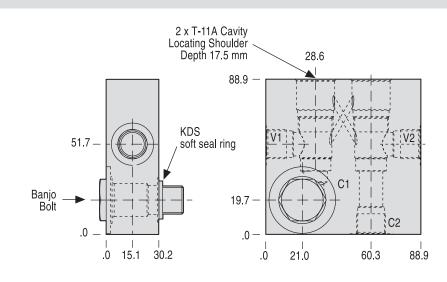
CBB*-**

CAC*-***

CCC***-****

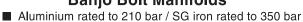
CKC*-***

CKCV-***



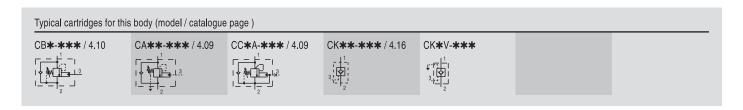
Options Aluminium SG iron X3X X3X/S





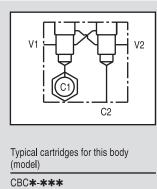


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Ports .50 BSPP

2 Cavities T-11A



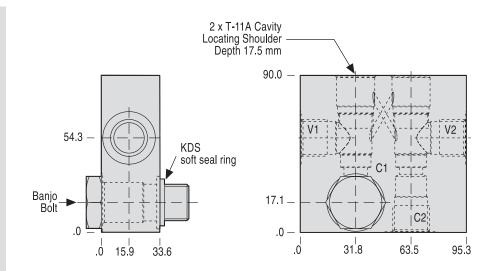
CBB*-**

CAC*-**

CCC*-**

CKC***-****

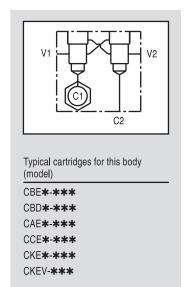
CKCV-***

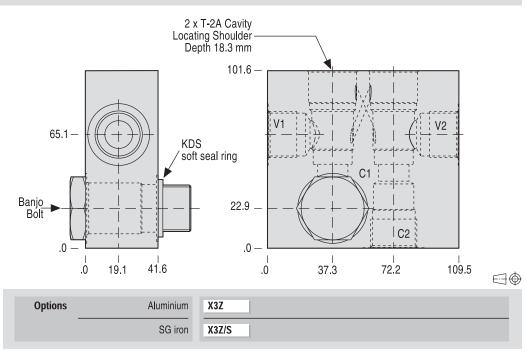


Options Aluminium SG iron X3Y X3Y

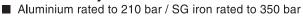
Ports .75 BSPP

2 Cavities T-2A









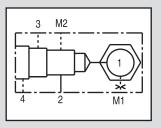


 $\Box \oplus$

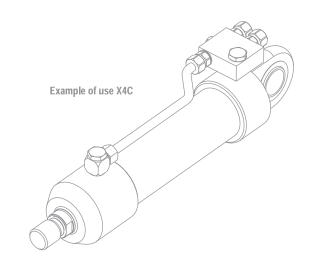


Ports .25 BSPP

1 Cavity



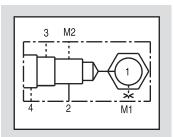
Typical cartridges for this body (model)



Options Aluminium SG iron SG iron *** On request ***/S

Ports .375 BSPP *

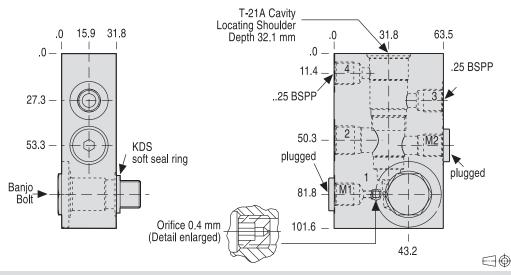
1 Cavity



Typical cartridges for this body (model)

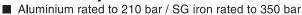
CWC*-***

* Port 3, 4, M1 + M2 = .25 BSPP



Options Aluminium SG iron X5Y/S







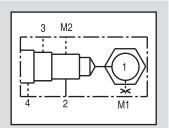


SG iron

X5Z/S

Ports .50 BSPP *

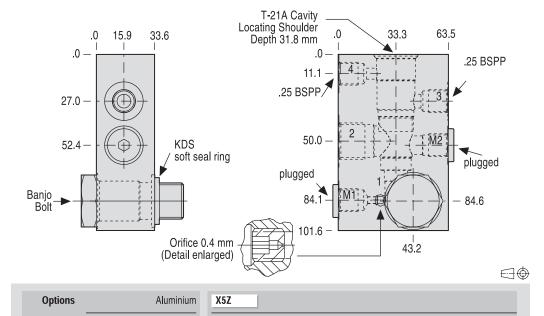
1 Cavity T-21A



Typical cartridges for this body (model)

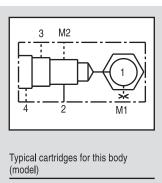
CWC*-***
CVCV-***

* Port 3, 4, M1 + M2 = .25 BSPP



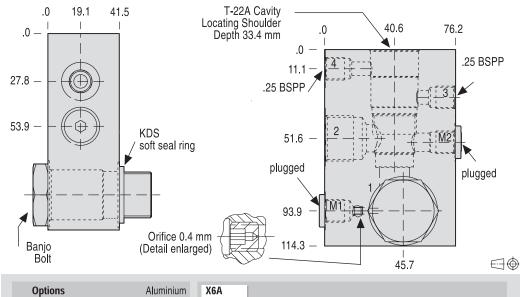
1 Cavity T-22A

Ports .75 BSPP *



CWE***-*****CVEV-*******

* Port 3, 4, M1 + M2 = .26 BSPP



Options Aluminium
SG iron

X6A/S



NOTES





WARRANTY INFORMATION. PERFORMANCE ASSURANCE. AND APPLICATION LIMITATIONS

system.



CAUTION

Sun Hydraulics Corporation manufactures a variety of cartridge valves that will fit into the same Sun cavity. Each cartridge is marked with a seven-digit part identification code and a four-digit date code, stamped on the hex surfaces. Designers and users of Sun components are advised that physical interchangeability of cartridges does not necessarily mean functional interchangeability. When

replacing any Sun cartridges, users should first check with the manufacturer's service literature, their local Sun distributor, or the Sun factory before making any part substitutions. NOTE: To avoid serious injury, the manufacturer's service manual must be consulted before working on any hydraulic

LIMITED WARRANTY

Sun Hydraulics Corporation warrants its products free from defects in material, workmanship, and design for a period of three years after installation, provided the installation date is less than one year after manufacture. "O-rings" and seals are specifically exempted from this warranty. In no instance is there any warranty of fitness for a particular use and Sun Hydraulics Corporation cannot and does not accept responsibility of any type for any of its products that have been subjected to improper installation, improper application, negligence, tampering, or abuse, or which have been repaired or altered outside of the Sun Hydraulics factory. Sun Hydraulics Corporation liability under this warranty shall extend only to replacement or correction, f.o.b. our factory, of any defective part or product determined by inspection as not conforming to this warranty. We make no other warranties, expressed or implied, and are not responsible for any consequential damages resulting from use by any buyer or user, our liability being limited to the value of product sold or obligation to replace a defective part.

PERFORMANCE ASSURANCE

All Sun cartridges are individually tested at the factory and preset to specific pressure or flow settings where indicated in this catalogue. However, as the actual performance of buvers' equipment cannot be reproduced in Sun's testing laboratory,

assurance of suitability of all Sun products in the buyer's application is the responsibility of the buyer. This is typically accomplished by the manufacture of a prototype followed by a test or qualification program on the part of the buyer.

APPLICATION LIMITATIONS

Sun's product designs and manufacturing facilities have been specifically developed to provide products for commercial, industrial and mobile hydraulic applications and Sun's products are only warranted for this type of use. Sun's distributors are not authorised to approve the use of Sun products in any of the following applications:

- Any steering or braking systems for passenger-carrying vehicles or on-highway trucks.
- Aircraft or space vehicles.

- Ordnance equipment.
- Life support equipment.
- Any end product which is used in a nuclear power plant application.

Specific written approval for any application of Sun products in any of the above named applications should be obtained from Sun Hydraulics Corporation. Consultation with Sun distributors or factory engineers is advised in unusual situations where applicability is questionable.



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