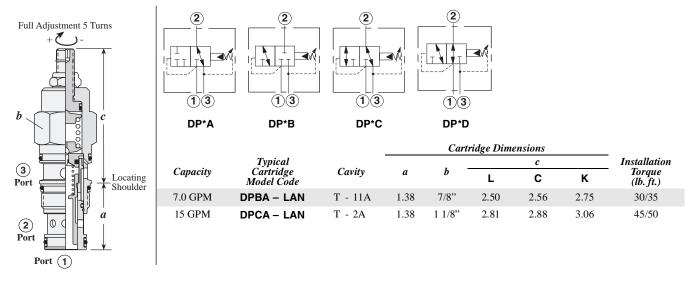
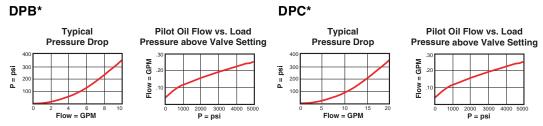
# **Directional Cartridge Valves**

|  | Cartridge Type   | Page |  |
|--|--|------|--|
| (1)(3)   | 2-position, 2-way and 3-way, with Internal Drain                               | 102  |  |
| 2 4  | 2–position, 2-way and 3-way, with External Drain                               | 103  |  |
|  | 2-position, 2-way and 3-way Direct Acting, with Internal Drain                 | 104  |  |
| (2) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4         | 2-position, 2-way and 3-way, Direct Acting                                     | 105  |  |
| (2)<br>  Teah  | 3-port, 2-way and 3-way with Integral Pilot<br>Control Cavity                  | 106  |  |
| (4) (2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1         | 4-port, 2-way and 3-way with Integral Pilot<br>Control Cavity                  | 107  |  |
| (2)<br> T=0A> + (0   1   1   1   1   1   1   1   1   1 | 2-position, 2-way Poppet, Control 1 to 2 with<br>Integral Pilot Control Cavity | 108  |  |
|  | 2-position, 2-way Poppet, Control 2 to 1 with<br>Integral Pilot Control Cavity | 109  |  |
| (A)② ④ (B)<br>(X)⑥ ♣ (A) (B) (B)<br>(P)③ ① (T)         | 3-position, 4-way Spring Centered  | 110  |  |
| (A)② ④(B)<br>(X)⑥ ➡                                    | 2-position, 4-way Detented   | 111  |  |

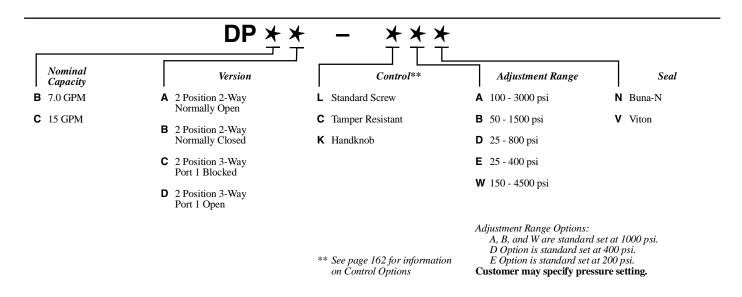
# 2 POSITION, 2-WAY AND 3-WAY, WITH INTERNAL DRAIN



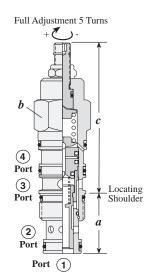
#### Performance Curves

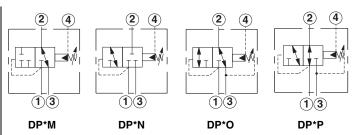


- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 in³/min. at 1000 psi
- Control pilot flow at opening = DPBA, DPBB, DPBC, DPBD = 7 10 in<sup>3</sup>/min., DPCA, DPCB, DPCC, DPCD = 10 15 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be
  useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may
  be a solution.
- For DP\*C and DP\*D port 3 can be blocked to prevent the cartridge from shifting.



# 2 POSITION, 2-WAY AND 3-WAY, WITH EXTERNAL DRAIN





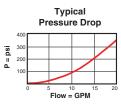
| a .      | Typical                 | ~ .     |      |        |      | c    |      | Installation        |
|----------|-------------------------|---------|------|--------|------|------|------|---------------------|
| Capacity | Cartridge<br>Model Code | Cavity  | а    | b      | L    | С    | K    | Torque<br>(lb. ft.) |
| 7.0 GPM  | DPBM- LAN               | T - 21A | 1.38 | 7/8"   | 3.09 | 3.15 | 3.34 | 30/35               |
| 15 GPM   | DPCM-LAN                | T - 22A | 1.38 | 1 1/8" | 3.44 | 3.50 | 3.69 | 45/50               |

#### Performance Curves

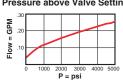
DPB\*

# Typical Pressure Drop

DPC\*



Pilot Oil Flow vs. Load Pressure above Valve Setting



Maximum operating pressure = 5000 psi

GPM

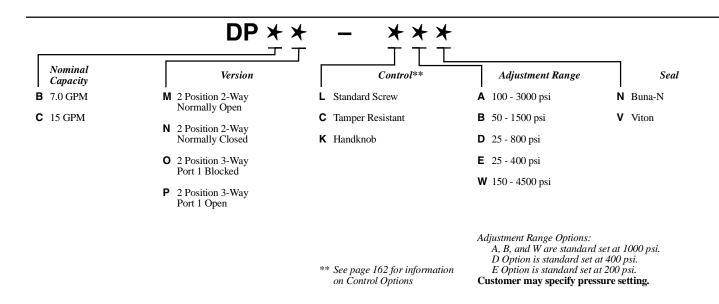
Flow =

Maximum valve leakage = 1 in<sup>3</sup>/min. at 1000 psi

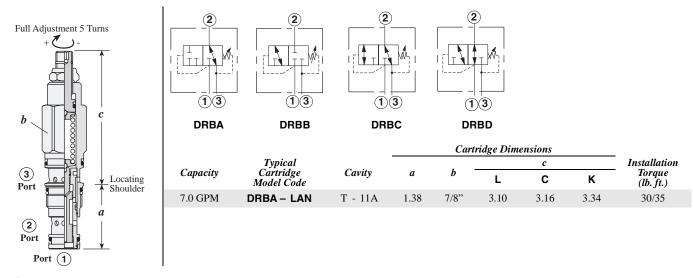
Pilot Oil Flow vs. Load

Pressure above Valve Setting

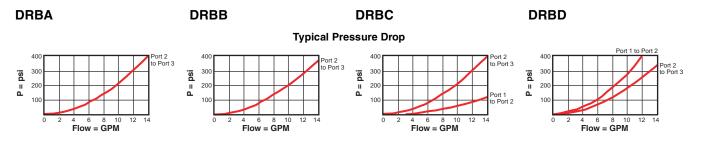
- Control pilot flow at opening = DPBM, DPBN, DPBO, DPBP = 7 10 in<sup>3</sup>/min., DPCM, DPCN, DPCO, DPCP = 10 15 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 4 is directly additive to the setting of the valve.
- Port 3 can be used as a work port.
- Port 4 can be blocked to prevent the cartridge from shifting.



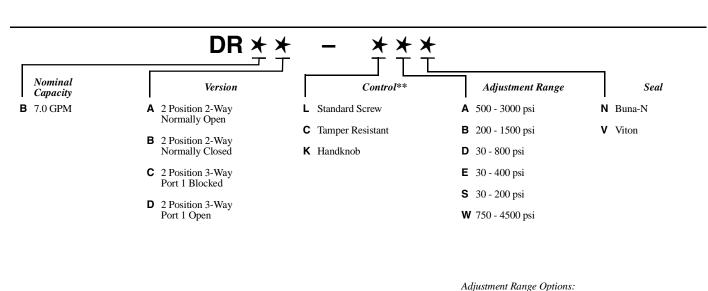
# 2 POSITION, 2-WAY AND 3-WAY DIRECT ACTING, INTERNAL DRAIN



#### Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.

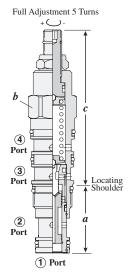


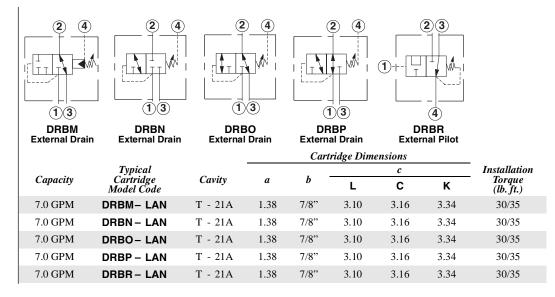
\*\* See page 162 for information on Control Options

A, B, and W are standard set at 1000 psi. D Option is standard set at 400 psi. E and S are standard set at 200 psi. Customer may specify pressure setting.

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## 2-POSITION, 2-WAY AND 3 WAY, DIRECT ACTING





Performance Curves

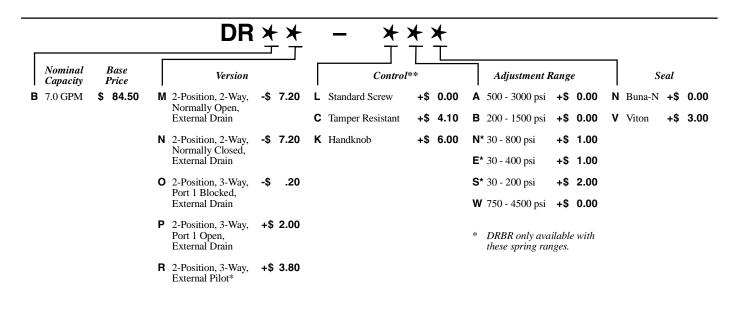
**DRBM DRBN DRBO DRBP DRBR Typical Pressure Drop** 300 II 200 G psi P = psi

Flow = GPM

Maximum operating pressure = 5000 psi

Flow = GPM

- Maximum valve leakage = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- DRBM, DRBN, DRBO, DRBP: Port 3 can be used as a work port
- DRBM, DRBN, DRBO, DRBP: Pressure at port 4 is directly additive to the setting of the valve.



\*\* See page 162 for information

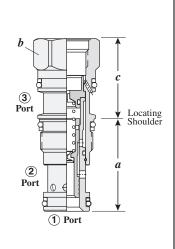
Adjustment Range Options: A, B, and W are standard set at 1000 psi. N Option is standard set at 400 psi. E and S are standard set at 200 psi. Customer may specify pressure setting.

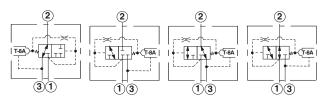
+\$ 1.10

on Control Options

## 2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY

**DVBB-8** 





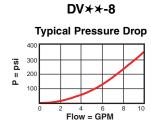
**DVBC-8** 

The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

|          |                                    |        | Cartridge Dimensions |     |      | _                                   |
|----------|------------------------------------|--------|----------------------|-----|------|-------------------------------------|
| Capacity | Typical<br>Cartridge<br>Model Code | Cavity | a                    | b   | c    | Installation<br>Torque<br>(lb. ft.) |
| 7 GPM    | DVBA-8FN                           | T-11A  | 1.38                 | 7/8 | 1.38 | 30/35                               |
| 7 GPM    | DVBB-8FN                           | T-11A  | 1.38                 | 7/8 | 1.38 | 30/35                               |
| 7 GPM    | DVBC-8FN                           | T-11A  | 1.38                 | 7/8 | 1.38 | 30/35                               |
| 7 GPM    | DVBD-8FN                           | T-11A  | 1.38                 | 7/8 | 1.38 | 30/35                               |

DVBD-8

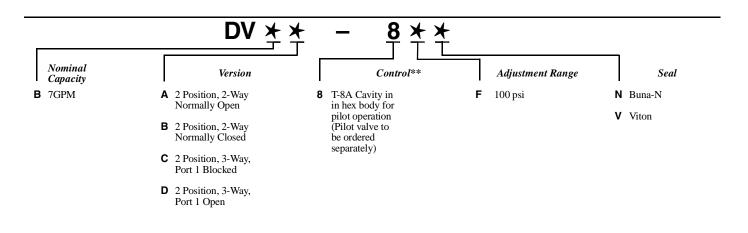
#### Performance Curves



■ Maximum operating pressure = 5000 psi

**DVBA-8** 

- Control pilot flow at opening = DVBA-8, DVBB-8, DVBC-8, DVBD-8 = 7 10 in<sup>3</sup>/min., DVCA-8, DVCB-8, DVCC-8, DVCD-8 = 10 15 in<sup>3</sup>/min.
- Maximum leakage per path = 2 in³/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- There must be a pressure source at port 1, relative to port 3, to shift the valve.
- Pressure at port 3 may oppose the opening of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

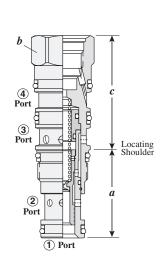


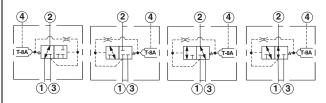
<sup>\*\*</sup> See page 162 for information on Control Options

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## 4-PORT, 2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY





DVBO-8

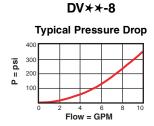
**DVBN-8** 

The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

|          |                                    |        | Cartridge Dimensions |     |      |                                     |
|----------|------------------------------------|--------|----------------------|-----|------|-------------------------------------|
| Capacity | Typical<br>Cartridge<br>Model Code | Cavity | а                    | b   | c    | Installation<br>Torque<br>(lb. ft.) |
| 7 GPM    | DVBM – 8FN                         | T-21A  | 1.38                 | 7/8 | 1.69 | 30/35                               |
| 7 GPM    | DVBN – 8FN                         | T-21A  | 1.38                 | 7/8 | 1.69 | 30/35                               |
| 7 GPM    | DVBO – 8FN                         | T-21A  | 1.38                 | 7/8 | 1.69 | 30/35                               |
| 7 GPM    | DVBP – 8FN                         | T-21A  | 1.38                 | 7/8 | 1.69 | 30/35                               |

**DVBP-8** 

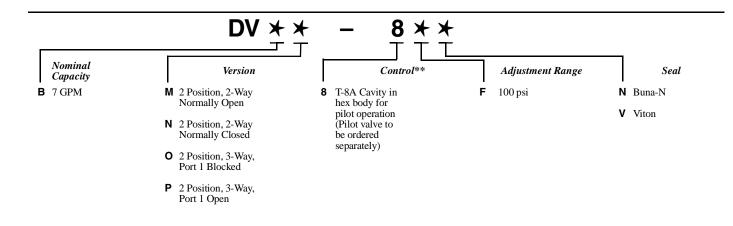
#### Performance Curves



■ Maximum operating pressure = 5000 psi

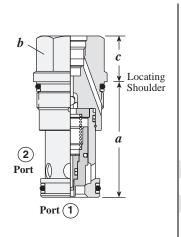
DVBM-8

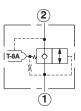
- Control pilot flow at opening = DVBM-8, DVBN-8, DVBO-8, DVBP-8 = 7 10 in³/min., DVCM-8, DVCN-8, DVCO-8, DVCP-8 = 10 15 in³/min.
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- There must be a pressure source at port 1, relative to port 4, to shift the valve.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.



<sup>\*\*</sup> See page 162 for information on Control Options

# 2-POSITION, 2-WAY POPPET, CONTROL 1 TO 2 WITH INTEGRAL PILOT CONTROL CAVITY





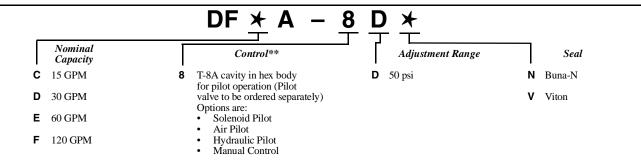
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

| Capacity | Typical<br>Cartridge<br>Model Code | Cavity  | а    | b     | c    | Installation<br>Torque<br>(lb. ft.) |
|----------|------------------------------------|---------|------|-------|------|-------------------------------------|
| 15 GPM   | DFCA - 8DN                         | T - 13A | 1.38 | 7/8   | .75  | 30/35                               |
| 30 GPM   | DFDA – 8DN                         | T - 5A  | 1.62 | 1 1/8 | .69  | 45/50                               |
| 60 GPM   | DFEA – 8DN                         | T - 16A | 2.44 | 1 1/4 | .97  | 150/160                             |
| 120 GPM  | DFFA - 8DN                         | T - 18A | 3.13 | 1 5/8 | 1.19 | 350/375                             |

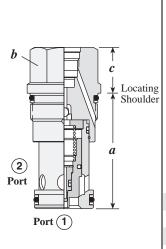
#### Performance Curves

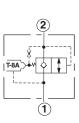
DFCA-8 DFDA-8 **DFEA-8** DFFA-8 **Typical Pressure Drop** P = psi P = psi P = psi P = psi 150 150 100 100 Flow = GPM Flow = GPM Flow = GPM Flow = GPM

- Maximum operating pressure = 5000 psi
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 5 drops/min.



# 2-POSITION, 2-WAY POPPET, CONTROL 2 TO 1 WITH INTEGRAL PILOT CONTROL CAVITY

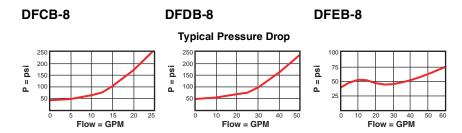




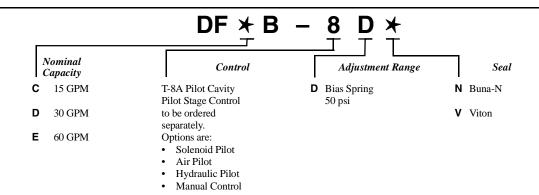
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

|              | Ca                | rtridge Dime                            |   |   |
|--------------|-------------------|---|---|---|
| Cavity<br>le | а                 | b                                       | c   | Installation<br>Torque<br>(lb. ft.)                       |
| T - 13A      | 1.38              | 7/8"                                    | .75   | 30/35   |
| T - 5A       | 1.62              | 1 1/8"                                  | .69   | 45/50   |
| T - 16A      | 2.44              | 1 1/4"                                  | .97   | 150/160   |
|              | le T - 13A T - 5A | Cavity a  I T - 13A 1.38  I T - 5A 1.62 | Cavity a b  I T - 13A 1.38 7/8"  I T - 5A 1.62 1 1/8" | de<br>I T - 13A 1.38 7/8" .75<br>I T - 5A 1.62 1 1/8" .69 |

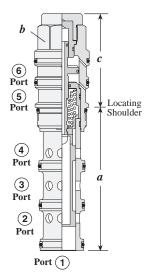
#### Performance Curves

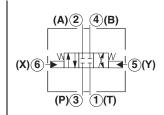


- Maximum operating pressure = 5000 psi
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 5 drops/min.



# **3-POSITION, 4-WAY SPRING CENTERED**



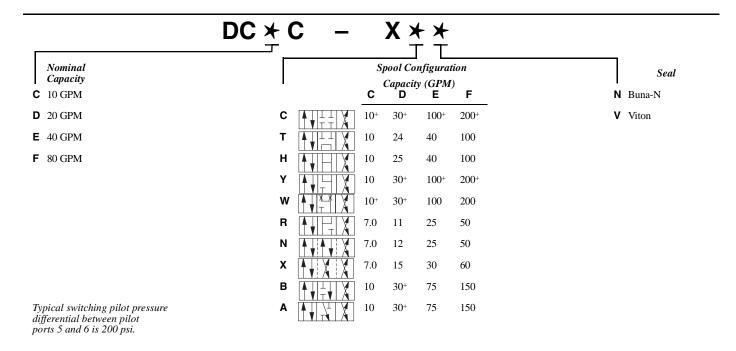


|          |                                    |         | Cart |        |      |                                     |
|----------|------------------------------------|---------|------|--------|------|-------------------------------------|
| Capacity | Typical<br>Cartridge<br>Model Code | Cavity  | а    | b      | c    | Installation<br>Torque<br>(lb. ft.) |
| 10 GPM   | DCCC - XCN                         | T - 61A | 3.35 | 7/8"   | 1.97 | 30/35                               |
| 20 GPM   | DCDC - XCN                         | T - 62A | 3.63 | 1 1/8" | 2.31 | 45/50                               |
| 40 GPM   | DCEC - XCN                         | T - 63A | 4.51 | 1 1/4" | 2.84 | 150/160                             |
| 80 GPM   | DCFC - XCN                         | T - 64A | 5.51 | 1 5/8" | 3.59 | 350/375                             |

#### Performance Curves

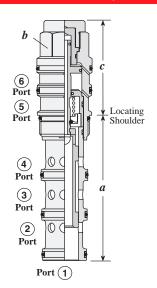
**DCCC DCDC DCEC DCFC Typical Pressure Drop** P = psi P to A or B All Flow Paths Except A to T 30 300 = psi to A or B B to T A to B Regen 100 100 100 100 ۵ 20 20 200 10 15 20 Flow = GPM 20 30 40 Flow = GPM Flow = GPM Flow = GPM

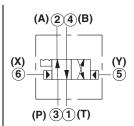
- Maximum operating pressure = 5000 psi
- Maximum leakage per path = 2 in³/min. at 1000 psi
- Pilot volume for complete shift = DCCC: .02 in<sup>3</sup>/min., DCDC: .06 in<sup>3</sup>/min., DCEC: .17 in<sup>3</sup>/min., DCFC: .42 in<sup>3</sup>/min.
- Minimum pilot pressure required to shift valve = DCCC: 175 psi, DCDC: 150 psi, DCEC, DCFC: 125 psi
- All ports will accept 5000 psi, including the x and y pilot ports (port 5 and port 6).



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# 2-POSITION, 4-WAY DETENTED



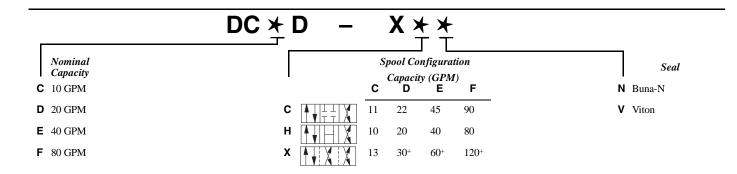


|          |                                    |         | Cart | ridge Dimens |      |                                     |
|----------|------------------------------------|---------|------|--------------|------|-------------------------------------|
| Capacity | Typical<br>Cartridge<br>Model Code | Cavity  | а    | b            | c    | Installation<br>Torque<br>(lb. ft.) |
| 10 GPM   | DCCD - XCN                         | T - 61A | 3.35 | 7/8"         | 1.97 | 30/35                               |
| 20 GPM   | DCDD - XCN                         | T - 62A | 3.63 | 1 1/8"       | 2.31 | 45/50                               |
| 40 GPM   | DCED - XCN                         | T - 63A | 4.51 | 1 1/4"       | 2.84 | 150/160                             |
| 80 GPM   | DCFD - XCN                         | T - 64A | 5.51 | 1 5/8"       | 3.59 | 350/375                             |

#### Performance Curves

**DCCD DCDD DCED DCFD Typical Pressure Drop** P = psi = psi 300 300 P = psi 30 psi to A or B B to T 100 100 100 100 ۵ 200 200 200 10 15 20 Flow = GPM 20 30 40 Flow = GPM Flow = GPM Flow = GPM

- Maximum operating pressure = 5000 psi
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Pilot volume for complete shift = DCCD: .05 in³/min., DCDD: .12 in³/min., DCED: .34 in³/min., DCFD: .84 in³/min.
- Minimum pilot pressure required to shift valve = 40 psi
- All ports will accept 5000 psi, including the x and y pilot ports (port 5 and port 6).



Typical switching pilot pressure differential between pilot ports 5 and 6 is 200 psi.

## **Directional Valves**

**NOTES**